SEC

# Service Manual

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for seca 952, 956

Variants: 952 1309009 952 1309369

956 7021099 956 7021159 956 7021249

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Description: Chairscale digital, with LC electronic

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# **Repair Instructions**

MODEL 952 / 956

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# **1** General Information

These service instructions are intended for specialist staff charged with maintenance and repair of the scale. These persons must be familiar with all the relevant electro-technical regulations and must adhere to them any time. These instructions are not suitable for users without specialist knowledge.

What is the structure of this document and how should you read it? Section 1 provides a short overview of the most important points for service. We recommend you should read it completely. Section 2 deals with the maintenance of the scale, i.e. work that may have to be carried out more frequently. This section can be read as and when required. Troubleshooting is covered in section 4, where you find detailed descriptions of various measurements intended to identify specific errors. Starting point for troubleshooting is section 0, which includes an overview of error descriptions and the inspection steps required to identify them.

# 1.1 Type plates

To enable you to identify the device, information about the model and serial number is found on the underside or on the frame of the scale (see

Note down this information so that you have it on hand in case you need to contact us for queries or spare parts orders.



Figure 1: Type plate (left: approved; right: non-approved)

# 1.2 Design and Function

## 1.2.1 Design

The scale mainly consists of four parts: the frame, the platform, a housing with printed circuit board (scale electronics with integrated display) and a single measuring sensor (load cell). The measuring sensor connects the platform with the frame and is connected to the scale electronics via a cable.

# 1.2.2 Function

A force acting on the platform leads to elastic deformation of the load cell. A corresponding analog signal is supplied, which changes linearly with the force applied. This signal is measured and evaluated by the scale electronics and displayed as a weight value. Figure 2: Functional diagram

shows the functional diagram of the scale.



Figure 2: Functional diagram

# 2 Maintenance

The following section provides an overview of all maintenance jobs which can be carried out.

## 2.1 Adjustment

### 2.1.1 General

To compensate for linear measuring deviations, which occur e.g. as a result of gravity variations in different gravity zones, the scale offers an adjustment feature. This adjustment must also be carried out whenever the load cell is replaced.

# 2.1.2 Carrying Out

The adjustment function is activated using a slide switch/jumper on the PCB (depending on the scale type; see Figure 3: Slide switch (left) in adjustment function activated position / jumper contact (right): adjustment function is activated when connected

After activating the slide switch/jumper, the scale must be switched on to start the adjustment function.



Figure 3: Slide switch (left) in adjustment function activated position / jumper contact (right): adjustment function is activated when connected

To carry out adjustment, the following steps are required:

- Switch on the scale and check the battery status (see note). Do not continue adjustment when the batteries are low.
- Then switch off the scale and open the integrated display by unscrewing the four screws.

This allows access to the slide switch/jumper on the PCB, which can now be operated/placed (see Figure 3: Slide switch (left) in adjustment function activated position / jumper contact (right): adjustment function is activated when connected

- Set the scale up properly again and then switch it on.
- After starting the scale, the segment test comes up and then the display flashes to request that a specific weight be placed on the scale.
- Place the necessary weight in the centre of the weighing platform.
- Once a stable and correct weight value has been detected, the LCD stops flashing and a calibration value is calculated and saved. The scale switches off automatically a few moments later. If the LCD does not stop flashing, this indicates that the weight measured is below the expected weight value or that it is not possible to determine a stable weight value (as a result of vibrations etc.).
- Next remove the weight from the scale, return the slide switch on the PCB to its original position (or alternatively remove the jumper) and refit the display.
- Now set the scale up again and then switch it on. Afterwards, place an adjustment weight on the scale and check whether the correct weight is displayed. If you are working on an approved scale, the scale must be sealed again after successful adjustment in accordance with national regulations.

#### Note:

Monitoring of the battery voltage is not possible during the adjustment procedure. Therefore make sure to check the battery voltage before and after adjustment. You can do so by switching on the scale and watching the display. If the battery voltage is low, either the early battery warning symbol or the "*bAtt*" display is activated. If one of the two displays occurs before or immediately after adjustment, the batteries must be replaced and adjustment must be repeated.

# 3 Errors

The following section provides an overview of possible error symptoms, their causes and the steps required to remedy the error. In addition, the error messages generated by the scale and ways to eliminate them are explained.

## 3.1 Error Symptoms

| Error description                                  | Possible causes  | Remedy  |  |
|--|--|---|--|
|  | Battery not inserted or flat   | Check the batteries   |  |
|  | Voltage supply defective   | See section 4   |  |
| Scale does not<br>start                            | Keyboard defective or not connected  | Check cable<br>connections, check<br>cable and keyboard for<br>interruptions, replace if<br>necessary |  |
|  | Packaging / transport<br>locking device not removed<br>completely                | Check the scale   |  |
| Casta abaura na                                    | Scale not correctly adjusted   | See section 2   |  |
| Scale snows no<br>weight or an<br>incorrect weight | Load cell damaged  | See Replacement<br>Instructions 30-34-00-<br>787  |  |
|  | Force transmission into load cell interrupted                                    | Check base frame for<br>damage or incorrect<br>assembly   |  |
| Measured values<br>vary greatly                    | s Display electronics/load cell<br>damaged See Replacer<br>Instructions 3<br>787 |   |  |

Table 1: Error symptoms

| Scale displays | Cause   | Cause Remedy   |  |
|----------------|---|--|--|
| Er 11          | <i>Er 11</i> Load cell defective or supply lines damaged      |  |  |
| Er 12          | Admissible switch-on<br>zero point overshot<br><i>or</i>      | Check initial load<br>and reduce if<br>necessary         |  |
|                | Load cell damaged   | See sections 4.1   |  |
| Er 16          | Device failed to determine<br>a valid switch-on zero<br>point | Avoid subjecting the scale to vibrations during start-up |  |
| Er 40          | EEPROM<br>defective/deleted                                   | Replace display<br>electronics/load cell                 |  |
| Er 50          | Flash memory defective  | Replace display<br>electronics/load cell                 |  |

# **3.2 Error Messages Generated by the Scale**

Table 2: Scale error messages

## 4 Measurements

The following section provides an overview of measurements which can be performed to identify specific errors.

### 4.1 Supply Voltage

Measuring the supply voltage at the electronics board provides information on whether the supply lines to the battery compartment and/or the power supply unit are OK. When operating on battery power you should measure approx. 9V and approx. 12V when using a power supply unit. Carry out the measurement by connecting a multimeter to measuring points A and B (see Appendix 1).

### 4.2 Display Electronics and Load Cell

The most effective way to identify a defect of the load cell is using an oscilloscope (see 4.2); if you do not have this type of equipment at your disposal, you can alternatively use a multimeter (see 0). A multimeter measurement, however, is less conclusive so that it should always be second choice.

#### 4.2.1 Measurement Using an Oscilloscope

To carry out the measurement, switch on the scale and attach the probe head at measuring point C (see Appendix 1). Measuring point B (see Appendix 1) is used as ground contact. Make sure that you pierce the paint with the probe tip.



Figure 4: Output signal of AD converter when load cell and supply line are intact

On the oscilloscope you should now see recurrent ramps starting from a 2.5V line, the height of which depends on the load on the load cell. When you press on the load cell, the amplitude of the four ramps which come after the large ramp increases (see Figure 4: Output signal of AD converter when load cell and supply line are intact

For the measurement, the following settings are recommended: time basis 10ms, resolution 500mV, trigger level 3V (rising edge).



Figure 5: Output signal of AD converter when load cell or supply line is defective

If load cells are defective, this is usually easy to identify. Sometimes they distort the signal to such an extent that the ramps no longer start at 2.5V (see Figure 5: Output signal of AD converter when load cell or supply line is defective , 1V resolution).

#### 4.2.2 Measurement Using a Multimeter

First of all, unsolder the load cell from the electronics and measure the resistance between the different connecting wires (see Figure 6: Design of a load cell

| Measurement between                                 | Ohmic resistance [ $\Omega$ ] |
|---|-------------------------------|
| $V_{_{+}}$ and $V_{-}$                              | 405±10                        |
| Sig₊ and Sig-                                       | 350±5                         |
| Sig <sub>+</sub> /Sig- and V <sub>+</sub> /V-       | 290±5                         |
| Sig₊/Sig-/V₊/V- and aluminium body of the load cell | approaches infinity           |

. The table below shows the values to be expected:

Table 3: Ohmic resistances of load cell

The relevant cabling diagram shows the designations and associated cable colour. The measured values only have a limited informative value; however, as even a defective load cell can supply absolutely correct values when no load is placed on it (a more qualified result can be obtained using an oscilloscope to carry out the measurement). If the load cell supplies incorrect values when unloaded, it is definitely defective.



Figure 6: Design of a load cell

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# **C** Appendixes



Appendix 1: Measuring points on SECA module 08-06-18-160



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#### Safety measures:

Before starting any work on the scale, first disconnect the power supply (mains and batteries).

# <u>Safety instructions regarding the prevention of electrostatic charging (ESD protective measures):</u>

ESD protective measures (electrostatic discharge) must be taken whenever work is performed on electronic components. Please observe the following precautions so that you can safely repair the scale:

- Ground yourself using an antistatic wrist strap.
- Wear ESD safe shoes.
- Wear ESD compatible clothing.
- Only carry out the work to be performed in an electrostatic protective area.
- Make sure the floor is electrically conductive.
- Only use ESD proof tools.

#### Special notes regarding the replacement and installation of:

#### Replacing bubble level A (model 956 only)

Only remove bubble level A if it is defective. Destruction of the bubble level cannot be avoided, and a new bubble level can only be fitted by a skilled person working with great care.

- Lever out bubble level A from the bearing bush.
- Scrape out the plaster from the bearing bush and thoroughly clean the bush.
- When fixing the new bubble level with plaster align it so that it indicates the horizontal position. Alignment must be repeated until the plaster has fully hardened.





#### Removing foot rests B:

- Remove plug C.
- Unscrew the two screws and bushes D.
- You can now pull off foot rest B.
- Attention: When refitting foot rest B make sure threaded plate D1 is correctly seated in the pipe!



#### **Replacing arm rests G**

• When replacing arm rests G take care that screw connections H are only tightened so much that the rests can still move freely.





#### Replacing display housing I with electronics and load cell K adjusted

- Take great care when replacing the display housing I with electronics and load cell K in order not to detach any cables from the printed circuit board.
- The tightening torque for the load cell screw connections L is Mt = 12.5 Nm.



#### Setting the stop screws Z for overload protection

• After tightening the load cell K, the stop screws Z should be turned in so far that they are in light contact with the load cell. Afterwards turn them back by exactly 2 turns. Secure the stop screws in this position with a screwlock adhesive.



#### seca 952, 956 Chairscale with LC Elektronik

| ltem       | Articel-no.                          | Designation Pr   | ice stage     |
|------------|--------------------------------------|--|---------------|
| Chairscale | drawing page 2                       |  |               |
| 01         | 02-02-03-105-008<br>02-02-03-121-008 | Baseframe, light grey<br>Baseframe, light grey (red. seat height )Japan, China   | 45<br>45      |
| 02         | 02-04-03-078-008<br>02-04-03-078-006 | Seat frame, light grey<br>Seat frame, distant blue , WIBU  | 36<br>36      |
| 03         | 02-04-03-065-008<br>02-04-03-065-006 | Arm rest right, light grey<br>Arm rest right, distant blue , WIBU  | 35<br>35      |
| 04         | 02-12-15-248-009                     | Seat   | 35            |
| 05         | 02-02-03-120-008                     | Handlebar frame, light grey  | 33            |
| 06         | 08-06-12-099-509<br>08-06-12-101-509 | Load cell with electronic compl. adjusted incl. display housing without frontfoil Load cell with electronic calibrated compl. adjusted incl. display housing without front | 45<br>foil 50 |
| 07         | 02-04-03-066-008<br>02-04-03-066-006 | Arm rest left, light grey<br>Arm rest left, distant blue, WIBU   | 35<br>35      |
| 08         | 01-17-01-203-009<br>50-90-00-710-009 | Bubble level (only mod. 956)<br>Cap (only Mod. 952)  | 15<br>01      |
| 09         | 66-30-42-051-009                     | Clip holder  | 01            |
| 10         | 02-11-04-060-509                     | Guide roll compl. with wheel   | 30            |
| 11         | 08-04-02-211-009                     | Pressure plate (load cell)   | 15            |
| 12         | 02-11-04-228-009                     | Roller   | 22            |
| 13         | 01-16-02-268-009                     | Thread base plate (foot rest)  | 10            |
| 14         | 01-16-02-269-009                     | Socket   | 05            |
| 15         | 01-13-05-458-009                     | Foot rest  | 20            |
|            |                                      |  |               |

#### Display housing drawing page 3

| 18   | 34-02-01-281-009   | Cover for battery compartment   | 05                         |
|------|--|---|----------------------------|
| 19   | 66-30-60-025-009   | Battery holder  | 10                         |
| 20   | 34-02-01-282-009   | Spacer  | 01                         |
| 21   | 34-02-01-280-009   | Display housing   | 20                         |
| 22   | 34-02-01-272-009   | Window  | 10                         |
| 23   | 14-05-08-230-009<br>14-05-08-231-009   | Sticker weighing data mod. 952<br>Sticker weighing data mod. 956  | 01<br>01                   |
| 24   | 34-02-01-265-009   | Display cover   | 10                         |
| 25   | 34-02-04-403-009<br>34-02-04-420-009<br>34-02-04-423-009<br>34-02-04-424-009 | Frontfoil mod. 952<br>Frontfoil Mod. 956 calibrated<br>Frontfoil Mod. 956 China calibrated<br>Frontfoil Mod. 956 Japan calibrated | 25<br>25<br>25<br>25<br>25 |
| 26   | 01-13-04-351-009   | Distance plate  | 01                         |
| (27) | 18-01-07-056-009<br>18-01-07-059-009   | Package compl. 952/956<br>Package compl 956 China, 956 Japan  | 23<br>23                   |



